DIGGA®



GENERAL PURPOSE (GP) BUCKET
OPERATOR'S MANUAL

PM-000146

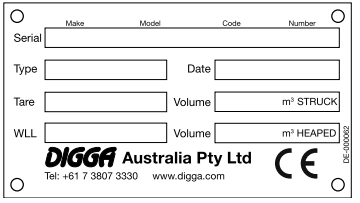
THANK YOU

Congratulations on the purchase of your new DIGGA product! This product was carefully designed and manufactured to give you years of dependable service. Only minor maintenance (such as visual checking, cleaning and greasing) is required to keep it in top working condition. Be sure to observe all safety precautions, operating instructions and maintenance procedures as described in this manual.

Optional Extras are available for special applications or extreme conditions: these are noted throughout the manual. Contact your DIGGA dealer for any further information pertaining to this product or for further information on other products available in the DIGGA range.

ABOUT THIS MANUAL

This manual has been designed to help you do a better, safer job. **Read this manual carefully and become familiar with its contents.** Remember; never let anyone operate this unit without reading the "Safety Precautions" and "Operating Instructions" sections of this manual. Unless noted otherwise, right and left sides are determined from the position of the operator when behind the product facing forward.



Your Digga GP Bucket is a **user non serviceable part. Unauthorised disassembly will void warranty.** All service and warranty must be performed by an authorised DIGGA service agent. Contact your local Digga dealer for details. To facilitate warranty or service, record the model and serial number of your unit in the space provided on this page. This information may be obtained from the identification plate located on the product.

MODEL_____

SERIAL NUMBER_____

DATE PURCHASED_____

The parts department needs this information to insure accurate parts can be sent to the authorised service agent.

IMPORTANT: WHEN SERVICING OR ASSEMBLING YOUR PRODUCT, REMEMBER TO USE ONLY GENUINE DIGGA REPLACEMENT PARTS. SUBSTITUTE PARTS MAY NOT MEET THE STANDARDS REQUIRED FOR SAFE, DEPENDABLE OPERATION. USE OF NON GENUINE DIGGA PARTS WILL VOID WARRANTY AND DIGGA WILL ACCEPT NO LIABILITY WHAT SO EVER FOR CONSEQUENTIAL OR SPECIAL DAMAGES.

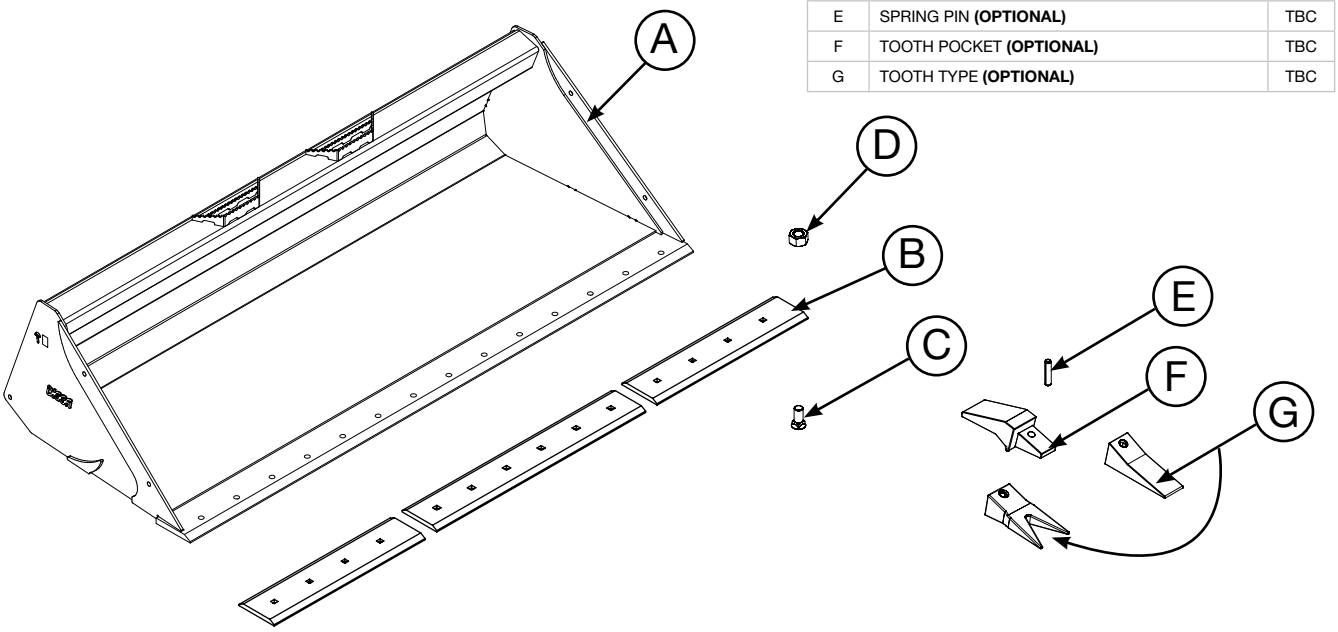
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MODELS COVERED IN THIS MANUAL

BUCKETS	ACCESSORIES
GP BUCKET MINI GP BUCKET	BOLT ON BLADE TEETH

To avoid any inconvenience before operation, please check that you have received the following items which you may have ordered. Hardware quantities will vary depending on the size of the GP Bucket.

REF	DESCRIPTION	QTY
A	BUCKET	1
B	BOLT ON BLADE **(OPTIONAL)**	1
C	PLOW BOLT ⅝" X 1.¾" UNC BLACK **(OPTIONAL)**	TBC
D	NUT ⅝" UNC BLACK **(OPTIONAL)**	TBC
E	SPRING PIN **(OPTIONAL)**	TBC
F	TOOTH POCKET **(OPTIONAL)**	TBC
G	TOOTH TYPE **(OPTIONAL)**	TBC



4 SAFETY PRECAUTIONS - GENERAL INFORMATION

TAKE NOTE! THIS SAFETY ALERT SYMBOL FOUND THROUGHOUT THIS MANUAL IS USED TO CALL YOUR ATTENTION TO INSTRUCTIONS INVOLVING YOUR PERSONAL SAFETY OR OTHERS. FAILURE TO FOLLOW THESE INSTRUCTIONS CAN RESULT IN INJURY OR DEATH.

THIS SYMBOL MEANS:



ATTENTION!
BECOME ALERT!
YOUR SAFETY IS INVOLVED!

SIGNAL WORDS: Note the use of signal words DANGER, WARNING, and CAUTION with the safety messages. The appropriate signal word for each has been selected using the following guidelines:

DANGER: Indicates an imminently hazardous situation, which if not avoided, will result in death or serious injury. This signal word is to be limited to the most extreme situations, typically for machine components which, for functional purposes, cannot be guarded.

WARNING: Indicates a potentially hazardous situation, which if not avoided, could result in death or serious injury, and includes hazards that are exposed when guards are removed. It may also be used to alert against unsafe practices and indicate potential failure or damage to equipment.

CAUTION: Indicates a potentially hazardous situation, which if not avoided, may result in minor or moderate injury. It may also be used to alert against unsafe practices.

This section is composed of various warnings and safety tips. **Read and learn all the information in this section before you attempt to use your attachment.** Also read your machines owner's manual before using your equipment. This knowledge will help you operate your unit safely. **Do not take this information lightly, it is presented for your benefit and for the benefit of others working around you.**

The "Safety Alert Symbol"  will be used throughout this manual. It will appear with the word **DANGER, WARNING,** or **CAUTION**, and a safety message pertaining to the specific topic being covered. Take the time to read these messages as you come across them.

WARNING



KNOW WHERE UTILITIES ARE

Observe overhead electrical and other utility lines. Be sure equipment will clear them. When digging, call DIAL BEFORE YOU DIG ON 1100 (in Australia), or your local UTILITIES location service provider for location of buried utility lines, gas, water, and sewer, as well as any other hazard you may encounter.

WARNING



EXPOSURE TO RESPIRABLE CRYSTALLINE SILICA DUST ALONG WITH OTHER HAZARDOUS DUSTS MAY CAUSE SERIOUS OR FATAL RESPIRATORY DISEASE.

It is recommended to use dust suppression, dust collection and if necessary personal protective equipment during the operation of any attachment that may cause high levels of dust.

WARNING



REMOVE PAINT BEFORE WELDING OR HEATING

Hazardous fumes/dust can be generated when paint is heated by welding, soldering or using a torch. Do all work outside or in a well ventilated area and dispose of paint and solvent properly. Remove paint before welding or heating. When sanding or grinding paint, avoid breathing the dust. Wear an approved respirator. If you use solvent or paint stripper, remove stripper with soap and water before welding. Remove solvent or paint stripper containers and other flammable material from area. Allow fumes to disperse at least 15 minutes before welding or heating.

END OF LIFE DISPOSAL

At the completion of the useful life of the unit, dismantle by separating the different materials (rubber, vinyl decals, steel, plastic, etc.). Follow all federal, state and local regulations for recycling and disposal of the components.

OPERATING THE GP BUCKET

WARNING



- An operator must not use drugs or alcohol, which can change his or her alertness or coordination. An operator taking prescription or over-the-counter drugs should seek medical advice on whether or not he or she can safely operate equipment.
- All bystanders should be kept a minimum of 20 feet (6 meters) away from the working area of the GP Bucket.
- Do not allow Site workers to climb or ride on GP Bucket at any time, including while stationary, in operation or being moved.
- Operate only from the operator’s station.
- Avoid steep hillside operation which could cause the machine to overturn. Consult your machines operator’s and safety manuals for maximum incline allowable.

WARNING



OPERATING THE GP BUCKET (CONTINUED)

- Reduce speed when driving over rough terrain, on a slope, or turning, to avoid overturning the vehicle.
- Travel only with the GP Bucket in a safe transport position to prevent uncontrolled movement. Drive slowly over rough ground and on slopes.
- Do not drive close to ditches, excavations, etc., cave in could result.
- Before exiting the machine, lower the attachment to the ground, apply the parking brakes, turn off the prime mover's engine, and remove the key.
- Do not smoke when refueling the prime mover. Allow room in the fuel tank for expansion. Wipe up any spilled fuel. Secure cap tightly when done.

WARNING



- Remove the GP Bucket from the prime mover before transporting to and from the job site.
- The GP Bucket must be lowered and stationary before making adjustments to the attachment. (i.e Check locking pins on pickup.)
- All Excavation operations must be stopped in the event of local thunderstorm, or lightning activity. During operation, weather conditions shall be monitored: operations shall cease during electrical storms or when electrical storms are imminent.

WARNING



STORAGE OF THE GP BUCKET

- Clean the unit thoroughly, removing all mud, dirt, and grease.
- Inspect for visible signs of wear, breakage, or damage. Order any parts required and make the necessary repairs to avoid delays upon removal from storage.
- Tighten loose nuts (If bolt on blade is optioned).
- Replace decals that are damaged or in unreadable condition.
- Store unit in a dry and protected place. Leaving the unit outside will materially shorten its life.

WARNING



GROUND PERSONNEL AND BYSTANDERS

- Be alert to others in the work area. Be sure others know when and where you will be working. Make sure no one is behind equipment or within 6 metres of it operating.
- Loose fitting clothing, long hair, jewellery and equipment which might become entangled in moving equipment are prohibited while working near the GP Bucket.
- Operators, helpers, and other personnel working near the GP Bucket must wear steel-toe safety shoes, safety glasses, and hard hats as a minimum. Hearing protection, respirators, and personnel protective clothing will be specified in the site-specific Health and Safety Plan.

WARNING



MAINTAINING THE GP Bucket

- Before performing maintenance, lower the attachment to the ground, apply the parking brakes, turn off the engine, and remove the key.

TRANSPORTING

Follow all local government regulations that may apply along with recommended tie down points and any equipment safety precautions at the front of this handbook when transporting your attachment.

TIE DOWN POINTS

WARNING



- Tie down points are identified by tie down decals where required. Securing to trailer at other points is unsafe and can damage attachment.
- Check unit stability before transporting.

Verify that all tie down accessories (chains, slings, ropes, shackles and etc.) are capable of maintaining attachment stability during transporting and are attached in such a way to prevent unintended disengagement or shifting of the unit. Failure to do so could result in serious personal injury or death.

4 SAFETY PRECAUTIONS - GENERAL INFORMATION

TO THE OPERATOR

The primary responsibility for safety with this equipment falls to the operator. Make sure that the equipment is operated only by trained individuals that have read and understand this manual. Don't hurry the learning process or take the unit for granted.

It is the skill, care, common sense, and good judgement of the operator that will determine how efficiently and safely the job is performed. Know your equipment before you start. Know its capabilities and how to operate all the controls.

Visually inspect your equipment before you start, ensure correct assembly and installation of the attachment and never operate equipment that is not in proper working order.

Practice the operation of your new attachment and become familiar with the controls and the way it handles on your machine. If there is any portion of this manual or function you do not understand, contact your local authorized dealer or the manufacturer.

1. Never operate the Attachment without first reading and understanding the entire operator's manual.
2. Do not paint over, remove or deface any safety signs or warning decals on your equipment.
3. Follow all safety decals. Keep them clean and replace them if they become worn, damaged or illegible.
4. Know your equipment inside and out. Know how to operate all controls and know emergency shut down procedures.
5. Keep all stepping surfaces, pedals, and controls free from dirt, grease and oil. Keep equipment clean to help avoid injury from slipping or a fall when getting on or off equipment.
6. Operate the attachment only in daylight or with sufficient artificial light.
7. Always carry loads close to the ground. Do not step off machine platform with load raised.
8. Turn off engine before performing maintenance. All maintenance can be performed with the machine arms lowered. If lift arms must be left raised for any reason, use a positive lift arm lock to secure the arms in place. Serious damage or personal injury or death could result from lift arms accidentally lowering.
9. Do not exceed rated operating capacity of the host machine, as machine may become unstable resulting in loss of control.
10. Always lower the loader arms or machine boom to the ground, shut off the engine and remove the key before getting off the unit.
11. Never use the GP Bucket on a seated skid steer loader that is not equipped with a cab or ROPS/FOPS, and operator restraints (seat belts or equivalent devices). This point does not apply to stand-on/walk-behind mini loaders.

WHEN MOUNTING THIS PRODUCT TO YOUR MACHINE

- Refer to the operator's manuals of your machine, and your quick-attach for special or detailed mounting instructions.
- This product should fit onto the tool bar/quick-attach mechanism of your machine.
- If this product does not fit properly, contact your Digga Dealer before operating.
- Where 'Dead Man' connections are connected or installed it is illegal to disengage, tamper with or remove them.

WHEN ADJUSTING, SERVICING OR REPAIRING THIS PRODUCT

- Make no modifications to your GP Bucket.
- When making repairs use only authorised Digga service agents, and genuine Digga parts.
- Replacement parts must also have safety signs attached.

For additional safety information please see Risk Management booklet. To obtain a copy contact Digga Head Office on +61 7 3807 3330

6 INSTALLATION AND OPERATING INSTRUCTIONS

The DIGGA GP Bucket attaches to the tool bar/quick-attach mechanism of your machine. Due to this arrangement, thorough knowledge of the machinery controls is necessary for machine operation. Read and understand your machine operator's manual for information regarding machine operation before attempting to use the GP Bucket. When a GP Bucket is purchased from Digga or a DIGGA Dealer/ Distributor the frame/attachment is matched for suitability and compatibility to the original machine it was purchased for. For fitment of the GP Bucket to other machines you must first contact your DIGGA dealer and receive written confirmation to ensure you do not incorrectly fit the GP Bucket to a machine it wasnt designed for. Warranty will be void if the GP Bucket is fitted to an alternative machine without first receiving written confirmation from your DIGGA dealer. Check the work site and identify the extent of the work to be carried out and note any possible hazards or constraints. Underground cables, services etc. Check with relevant government departments on the location of these before commencement of any work "Dial 1100 Before You Dig". Review the job at hand and determine the GP Bucket is appropriate for the intended work and conditions.

INSTALLATION INSTRUCTIONS

1. Remove the shipping banding from around the GP Bucket and frame.
2. Remove any attachments from the front of the machine.
3. Ensure you have read the serial tag on the GP Bucket to ensure the bucket was built for the intended machine.
4. Following all standard safety practices and the instructions for installing an attachment in your machine operator's manual, install the GP Bucket onto your machine.



NOTE: IT IS IMPORTANT TO MAKE SURE THE LOCKING MECHANISM ON YOUR QUICK ATTACH IS ENGAGED, THEREFORE LOCKING THE ATTACHMENT ONTO THE MACHINE.

5. Lower the unit to the ground and remove the key from the parent machine.
6. Check the cutting edges or teeth are not worn. Ensure all worn parts are replaced. Worn parts will become ineffective and severely diminish the overall performance of the GP Bucket.

OPERATING PROCEDURES

BULLDOZING AND BACK DRAGGING OPERATION

1. Tilt the GP Bucket forward so that the front cutting edge penetrates the desired depth into the soil or materials being moved or levelled.

REMOVAL AND STORAGE

1. Set the attachment on the ground and follow the standard shut down procedure in your loader operators manual.
2. With the loader OFF, disengage the attachment lock pins.
3. Start the machines engine and make sure that the lift arm is lowered and in contact with the loader frame.
4. Roll the attachment mechanism forward and slowly back up until the attachment is free from the machine.
5. Remove and store the attachment/s in a dry and protected place. Leaving the attachment/s outside will materially shorten its life.

WHEN ATTACHMENTS ARE NOT ON PARENT MACHINE

It is a requirement of the Australian Work place Health and Safety act 1995 that safe systems of work are employed when handling any attachments. Complete compliance with Work place Health and Safety issues are compulsory and all due care and attention must be observed at all times in any method of moving, transporting or storing any such device when not attached to a parent machine. We recommend attachments are well secured when being moved or in transit and furthermore prior to moving, storing, loading/unloading or parking it is suggested that the attachment is strapped/secured to a pallet or enclosed in a suitable container to minimise any movement or loss of the load during such activity. NO responsibility for loss or damage to persons or property in any regard can be attributed to Digga.

TRANSPORTING THE ATTACHMENT

1. Follow all federal, state and local regulations when transporting the unit on public roads.
2. Use extra care when loading or unloading the machine onto a trailer or truck.

7 MAINTENANCE **(Use only manufacturer recommended replacement parts)**

The key feature of your Digga GP Bucket is low maintenance. It contains no user serviceable parts, unauthorised disassembly or modification will void warranty.

SAFETY FIRST!! READ AND UNDERSTAND THE SAFETY INSTRUCTIONS BEFORE BEGINNING ANY MAINTENANCE

BEFORE FIRST USE

- Inspect the attachment for shipping damage. If damage does exist, do not operate until the damaged parts have been replaced or repaired.

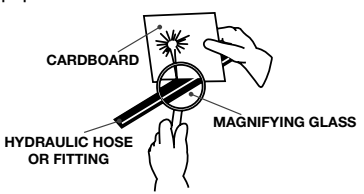
BEFORE EACH USE

- Make sure that all nuts and bolts are in place and properly tightened.
- Make sure that all other fasteners are in place and are performing their specified function.
- Make sure that all safety signs are in place, are clean, and are legible. (SEE THE SAFETY SIGN SECTION)
- Check for wear and tear on pins, linkages, cutting edges.
- Replace any damaged parts and excessively worn parts.
- Always wear safety goggles or glasses when inspecting equipment.

Always wear safety goggles or glasses when inspecting equipment.

WARNING!

If injured by injected fluid, see a doctor at once. If your doctor is not familiar with this type of injury, ask him to research it immediately to determine proper treatment.



Escaping fluid under pressure can have sufficient force to penetrate the skin causing serious personal injury. Fluid escaping from a very small hole can be almost invisible. Use a piece of cardboard or wood, rather than hands to search for suspected leaks. Keep unprotected body parts, such as face, eyes, and arms as far away as possible from a suspected leak. Flesh injected with hydraulic fluid may develop gangrene or other permanent disabilities.

7 MAINTENANCE

REPLACING THE OPTIONAL BOLT-ON CUTTING EDGE

If the Digga GP Bucket is fitted with bolt-on cutting edges (optional) or teeth (optional) please follow the procedures below for replacement.

FRONT OF THE FLOOR

1. Park your power unit on a level surface with this product properly attached.
2. Place your power unit's transmission in "Park" and engage the parking brake.
3. Lower this product onto pre-placed blocking as specified below:
   (Blocking is a solid piece of wood used to elevate the front or back) ***Refer to page 15***
4. Remove all nuts from the bolts that secure the cutting edge to the floor. Begin in the centre and remove the end nuts last. Use of a pipe wrench or hand grinder may be necessary to safely remove extremely worn or damaged nuts.
5. Remove the cutting edge and either turn the cutting edge end-for-end or, if this process has already occurred, properly dispose of the cutting edge. Properly dispose of all bolts and nuts.
6. Install the new or reversed cutting edge by loosely securing each end of the cutting edge with a new bolt and nut.
7. Install all the remaining new nuts and bolts and tighten all the new nuts to 380 ft. lbs.(51.52nm), + or – 40ft. lbs. (5.42nm)

REPLACING THE OPTIONAL BUCKET TEETH

If the Digga GP Bucket is fitted with teeth (optional) please follow the procedures below for replacement.

FRONT OF THE FLOOR

1. Park your power unit on a level surface with this product properly attached.
2. Place your power unit's transmission in "Park" and engage the parking brake.
3. Lower this product onto pre-placed blocking as specified below:
   (Blocking is a solid piece of wood used to elevate the front or back) ***Refer to page 15***
4. Knock the connector pin out from the bucket tooth.
5. Remove the worn bucket tooth from the tooth adaptor.
6. Insert the new tooth and knock the connector pin back into place. (A good practice is to replace the roll pin during tooth replacement)

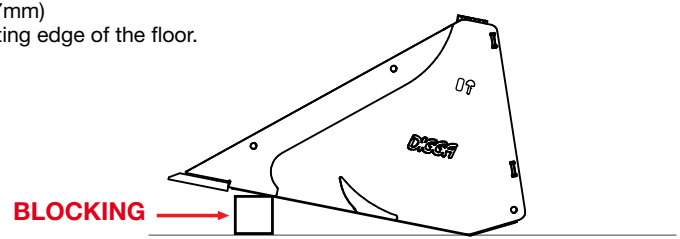
DANGER: DO NOT USE BLOCKING MADE OF CONCRETE BLOCKS, LOGS, BUCKETS, BARRELS OR ANY OTHER MATERIAL THAT COULD SUDDENLY COLLAPSE OR SHIFT POSITIONS. DO NOT USE WOOD OR STEEL BLOCKING THAT SHOWS ANY SIGNS OF MATERIAL DECAY. DO NOT USE BLOCKING THAT IS WRAPPED, TWISTED OR TAPERED.

COMPRESSIVE STRENGTH OF EACH BLOCKING UNIT:
1,000psi - 68 bar or the capability to support 1,000lb - 453.6kg without crushing or collapsing when the load is applied.

QUALITY AND LOCATION OF BLOCKING UNITS:
One block, the full width of the bucket, or two blocks at least 1' - 6" - (457mm)
under each end of the bucket, all placed immediately behind the front cutting edge of the floor.

DIRECTION OF PLACEMENT:
The length should be parrallel to that edge.

DIMENSIONS OF EACH BLOCKING UNIT.
Length: 66" (1700mm minimum) - greater than the bucket width preferred
Height: 6" (150mm)
Width: 6" (150mm)



GENERAL MAINTENANCE

1. Check the general condition of the bucket.
2. Check that the bucket has no visible cracks or weld failures.
3. Check that the pickup brackets have no physical damage or excess wear.
4. Ensure that the blade is straight and suitable to perform as per design intent.

8 SAFETY - STICKER LOCATION

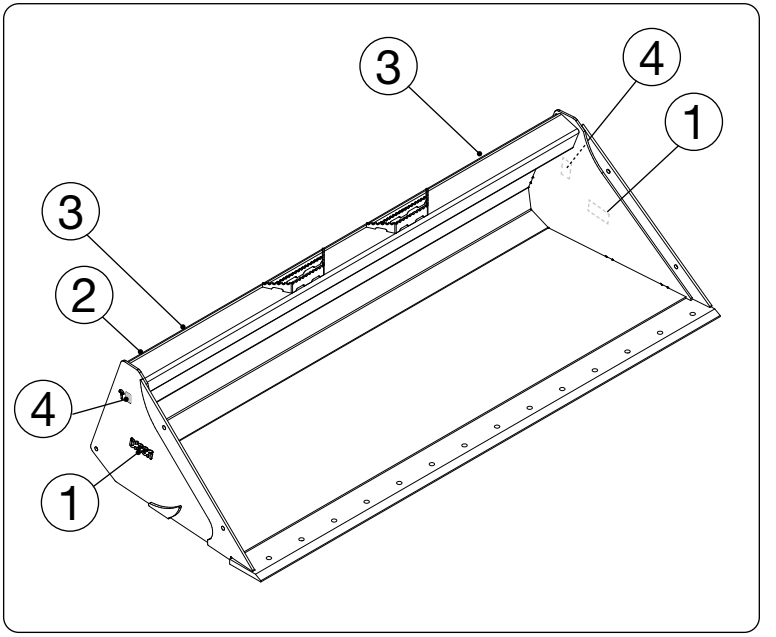
PLACEMENT OR REPLACEMENT OF SAFETY SIGNS

1. Clean the area of application with non-flammable solvent, then wash the same area with soap and water.
2. Allow the surface to fully dry.
3. Remove the backing from the safety sign, exposing the adhesive surface.
4. Apply the safety sign to the position shown in the diagram and smooth out any bubbles.

INSTRUCTIONS

- Keep all safety signs clean and legible.
- Replace all missing, illegible, or damaged safety signs.
- Replacement parts for parts with safety signs attached must also have safety signs attached.
- Safety signs are available from your dealer or from Digga Australia.

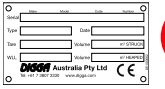
ORDER CODE	ITEM No.	DESCRIPTION	QTY
DE-000781	1	DIGGA LOGO - PLATED	2
DE-000062	2	SERIAL TAG	1
DE-000046	3	DIAL BEFORE YOU DIG	2
DE-000467	4	DECAL-TIE DOWN POINT	2



ITEM 1



ITEM 2



ITEM 3



ITEM 4



GP BUCKET		
TROUBLE	POSSIBLE CAUSE	REMEDY
Damage to Bucket.	Abuse.	Contact your local Digga dealer.
	Bucket not fitting to parent machine correctly.	Contact your local Digga dealer.

For further information on spare parts please contact one of the Digga sales office below your closest authorised Digga Dealer.

DIGGA INTERNATIONAL SALES OFFICES

ASIA PACIFIC

DIGGA HEAD OFFICE - BRISBANE
4 Octal St, Yatala QLD 4207

PH: (07) 3807 3330

EMAIL: info@digga.com

DIGGA NEW SOUTH WALES
19 Mckay Close,
Wetherill Park, NSW 2164

PH: 1300 2 DIGGA

EMAIL: nsw@digga.com

DIGGA VICTORIA
17-21 Babbage Dr,
Dandenong, VIC 3175

PH: 1300 2 DIGGA

EMAIL: vic@digga.com

WEB: www.digga.com

NORTH AMERICA

DIGGA NORTH AMERICA
2325 Industrial Parkway SW
Dyersville IA 52040

PH: + 1 563 875 7915

WEB: www.diggausa.com

EMAIL: info@diggausa.com

EUROPE

DIGGA EUROPE
Unit 6, Smitham Bridge Road
Hungerford Trading Estate,
Hungerford, Berkshire RG17 0QU
England, United Kingdom

PH: +44 (0) 1488 688 550

WEB: www.diggaeurope.com

EMAIL: info@diggaeurope.com

For further information on spare parts, please contact one of the Digga sales offices, or your closest authorised Digga Dealer.

WARRANTY

All new Digga products are warranted to be free from defects in materials or workmanship, for a period of twelve (12) months from date of orginal purchase, which may cause failure under normal usage and service when used for the purpose intended.
In the event of failure (excluding cable, ground engaging parts such as sprockets, digging chain, bearings, teeth, tamping and demolition heads, blade cutting edges, pilot bits, auger teeth, auger heads), if after examination, Digga determines failure was due to defective material and/or workmanship, parts only will be repaired or replaced. Digga may request defective product or products be returned prepaid to them for inspection at their place of business or to a location specified by Digga. The warranty will be considered void if the product or any part of the product is modified or repaired in any way not expressly authorised by Digga, or if closed components are dis-assembled prior to return. Closed components include, but are not limited to: gearboxes, hydraulic pumps, motors, cylinders and actuators. Any goods returned to Digga by the customer under warranty or repair must have all freight charges prepaid for on the customers account.
Any claims under this warranty must be made within fifteen (15) days after the Buyer learns of the facts upon which such claim is based. All claims not made in writing and received by Digga outside the time period specified above shall be deemed waived.

DAMAGE OR FAILURE THROUGH OPERATOR ABUSE OR NEGLIGENCE VOIDS WARRANTY

THIS WARRANTY IS IN LIEU OF ALL OTHER WARRANTIES EXPRESSED OR IMPLIED AND THERE ARE NO WARRANTIES OF MERCHANTABILITY OR OF FITNESS FOR A PARTICULAR PURPOSE. IN NO EVENT SHALL DIGGA BE LIABLE FOR CONSEQUENTIAL OR SPECIAL DAMAGE. DIGGA'S LIABILITY FOR ANY AND ALL LOSSES AND DAMAGES TO BUYER, RESULTING FROM ANY CAUSE WHATSOEVER, INCLUDING DIGGA'S NEGLIGENCE, IRRESPECTIVE OF WHETHER SUCH DEFECTS ARE DISCOVERABLE OR LATENT, SHALL IN NO EVENT EXCEED THE PURCHASE PRICE OF THE PARTICULAR PRODUCTS WITH RESPECT TO WHICH LOSSES OR DAMAGES ARE CLAIMED, OR, AT THE ELECTION OF DIGGA, THE REPAIR OR REPLACEMENT OF DEFECTIVE OR DAMAGED PRODUCTS.

BUCKET GUARANTEE

This guarantee is effected under the following terms & conditions:

That the bucket was purchased in good faith for the intended use of the bucket to scoop materials, bulldoze, grade and lift objects (within specified lift capacities, & are loose objects above the ground), levelling & that the bucket was used in accordance with the operating instructions as supplied in the operators manual.

1. Digga has the right to rectify the issue\grievance before honouring refund. If an amicable arrangement cannot be achieved within 7 days of the return of the bucket to Digga, this guarantee will take effect.

2. The bucket must have been used for its intended purpose.

3. The bucket must not be damaged beyond normal wear and tear (7 day operation) acceptable.

4. Only valid on a standard GP Bucket, 20mm flat floor, standard number of teeth and one bolt on cutting edge. Custom buckets built outside of Digga Standard are not covered under this guarantee.

Return freight only will be covered under this guarantee. Only Local freight costs within the Brisbane, Sydney, Melbourne metropolitan area will be covered by Digga. Return freight costs outside of these areas must be prepaid by the purchaser.

NB: A GP Bucket is not designed for extraction of posts, rocks etc.. from the ground & damage or non-performance of this function are not covered under this guarantee.

Australian Designed and Manufactured